



# INSTALLATION INSTRUCTIONS

XJ Security Console Insert Part # 051

Please read and fill out the enclosed warranty registration card to activate your warranty.

## Tools Needed

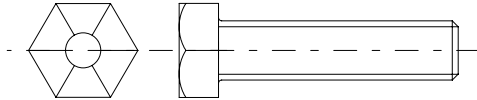
- Marking Pencil or Pen
- 1/2" Socket and Ratchet
- 1/2" Wrench
- 5/16" Allen wrench
- Phillips screwdriver
- Slotted screwdriver
- 5/16" Wrench
- 3/8" Wrench
- Drill and 3/8" drill bit

### For office use only

- Shipping package
- Warranty Card
- Assembly Instructions
- Keys
- Special drink holder
- Tray
- Rubber Seal

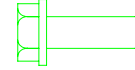
Checked by \_\_\_\_\_

## Shipping Package

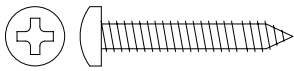


(2) 5/16 x 1 1/4" Grade 8 Bolts

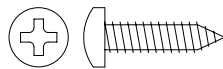
(2) 3/8x1 Socket cap screw



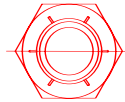
(2) 10-32 Unslotted screws



(5) #8x1" SM screws



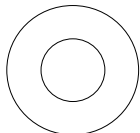
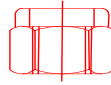
(2) #8x5/8" SM screws



(2) 5/16" Locknuts



(2) 10-32 Locknuts



(4) 5/16" Washers



(4) #10 Washers

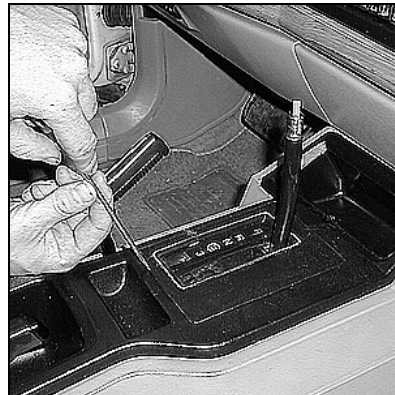


(7) #8 Washers

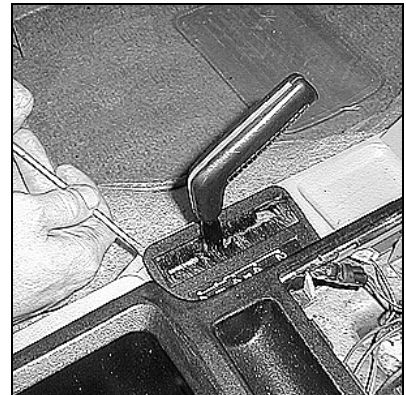
## Mounting Directions



Remove shift lever handle by pulling straight up



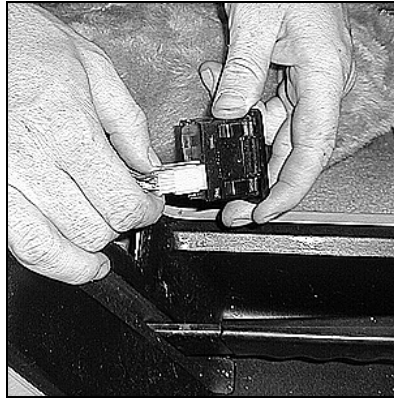
Remove transmission shift lever bezel by prying upward



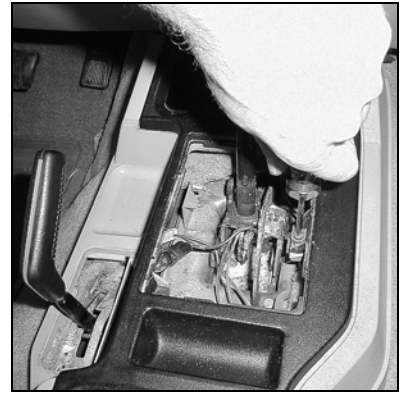
Remove transfer case shift lever bezel by prying upward



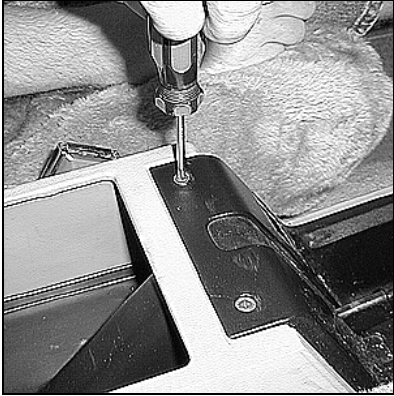
**Remove power mirror controller by prying out**



**Disconnect wiring by squeezing tabs on plug**



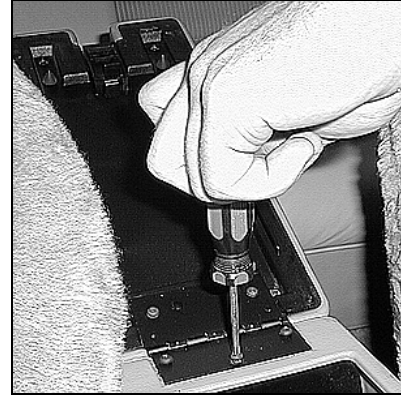
**Remove screws holding black insert (see next step also).**



**Remove screws holding black insert**



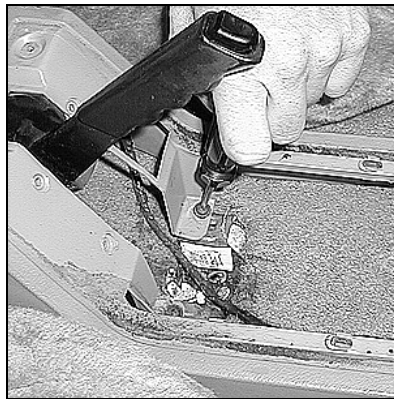
**Remove black insert**



**Remove lid from console**



**Remove metal bracket and set aside, this piece will not be re-installed**



**Remove screws holding console to chassis**



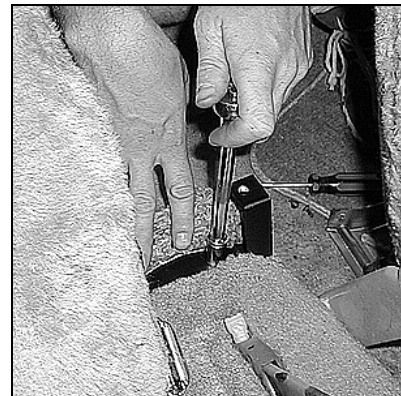
**Remove console being careful to disconnect bulbs from shift bezels**



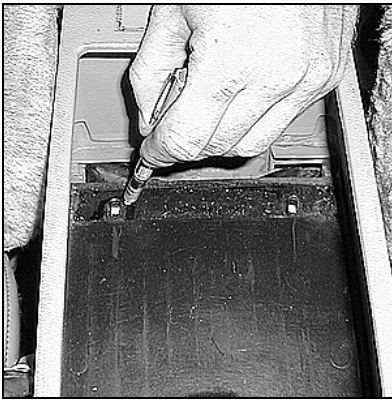
**Remove rear mounting bracket from floor**



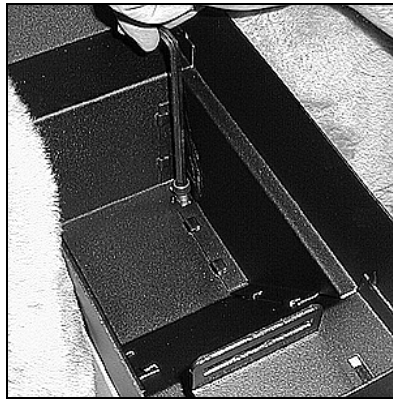
**Drill mounting bracket holes out to 3/8"**



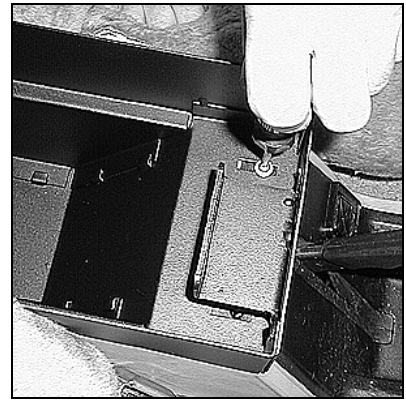
**Install new bracket using 5/16" bolts, nuts and washers (Two people recommended)**



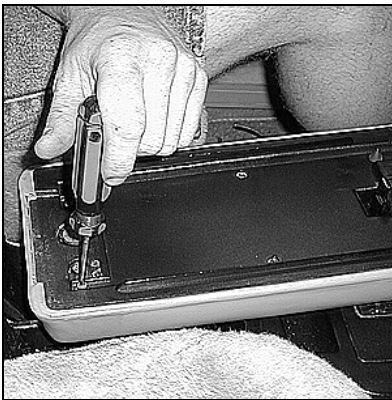
**Set console in place and mark the plastic, remove and drill 3/8" or more.**



**Bolt Tuffy console into place using (2)3/8"x1" bolts supplied**



**Use (2) #8x1 screws supplied to screw Tuffy console down, install the rest of the console by reversing the steps of removal**



**Remove screws holding plastic base on lid cushion**



**Pry off plastic bottom**



**Using (2)#8x5/8", (3)#8x1" screws and (5) washers, screw lid cushion to Tuffy box.**



**See next page for instructions to install neoprene seal, then check lock operation.**

### **THE TUFFY WARRANTY**

We build Tuffy products to last a lifetime and that's how long we'll stand behind them. Tuffy Products are fully warranted against defects in material and workmanship under normal use during the time that the original owner possesses the vehicle in which the part is installed and used. Warranty does not cover expenses for installation, service, or down time. Warranty does not cover material, labor, or additional parts required for replacement or repair of damages, malfunctions, or service failures caused by abuse (including fire or wreckage), misuse, neglect, failure to follow the manufacturer's operating and/or installation instructions, repairs made or attempted by unauthorized persons, and/or any claims for incidental or consequential damages for breach of any express or implied warranties. S&K Assembling, Inc. shall only be responsible to the extent of replacing or repairing materials supplied to customers, which are determined by S&K Assembling, Inc. to be defective and shall have no liability beyond such repair or replacement. S&K Assembling, Inc. expressly disclaims all other warranties, express or implied, and specifically disclaims any implied or other warranty of fitness for any particular purpose for which the product is supplied without S&K Assembling, Inc.'s knowledge or consent. Any use or application of the material and/or products supplied to its customers for the purpose not intended for such material and/or products shall operate to void all warranties and S&K Assembling, Inc. expressly disclaims any liability resulting from material and/or product failure in such event. This warranty gives you specific legal rights and you may have other rights, which vary, from state to state.

Call (800)348-8339 for technical assistance