



## Rear Bumper Installation Instructions Cherokee XJ

***Please read ALL instructions before installation***

### Parts List:

- (1) Rear bumper center section
- (2) Bumper corner sections
- (2) Frame Support brackets
- (1) Backing plate with weld nut '97-'01
- (4) 1/2" allen drive stainless steel bolts
- (4) 1/2" x 1 1/4" hex bolts
- (8) 1/2" flat washers
- (6) 1/2" Nyloc nuts
- (4) 10 x 25mm bolts
- (4) 10 x 40mm bolts & nuts
- (8) 10mm flat & lock washers
- (5) 12 x 40mm bolts
- (5) 12mm flat & lock washers

1. Remove factory bumper inside trim. If your Jeep has weld nut plates protruding from the unibody frame, remove them as shown in figure one.
2. If your Jeep was factory equipped with a tow package you already have weld nuts inside both unibody frame rails. If not then you only have one on the passenger side that is used for the exhaust bracket. Remove the rear most muffler clamp bolt and loosen the forward bolt enough to lower the clamp and the fuel tank heat shield. If you have a tow package Jeep uses 12mm bolts in the weld nuts. If you do not have a tow package insert the weld nut plate furnished into the driver side unibody frame with the weld nuts up and the two nuts closest together in first going toward the front of the Jeep. Figure two shows the drivers side frame from beneath.
3. Place frame support bracket against bottom of frame rail and back side of x-member. Use 1/2" x 1&1/4" bolts in furnished weld nut plate or 12mm bolts in factory weld nuts. Place 10 X 40mm bolts through support bracket (figure three) holes, then through weld nuts in rear x-member so they protrude out the rear as shown in figure four. Figures four and five show the bracket installed. Tighten the bolts evenly to make certain all surfaces are mated to the bottom of the frame and to the x-member.

4. Mount the center section of the bumper using the 4 protruding bolts. Insert the four 10 x 25mm bolts in the remaining bumper mounting holes from the rear going toward the front. Make certain to center and align this section before installing the corner/sides.
5. Mount the corner/sides with the allen head bolts facing the rear.

Some installers prefer to assemble the bumper before mounting it on the Jeep. It really makes no difference and is just a personal preference.

Please keep in mind that Jeep has many variations depending on models, options, year etc. and it is not possible for us to cover every possibility. If you experience difficulties in installing our products please feel free to call us and we'll do our best to help.

Questions? Call us toll free at 1-888-259-8676 or email [info@durango4x4.com](mailto:info@durango4x4.com)

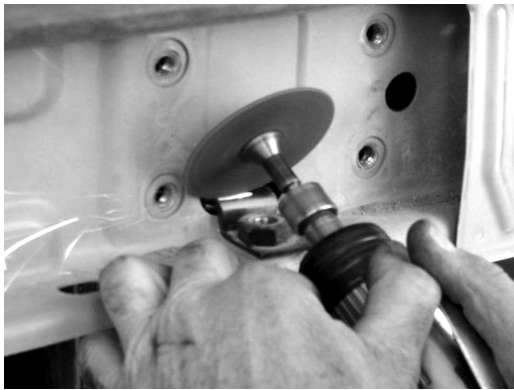


Figure 1



Figure 2



Figure 3



Figure 4



Figure 5